

Technical Information

STF800 SmartLine Flange Mounted Level Specification 34-ST-03-87



Introduction

Part of the SmartLine® family of products, the STF800 is a high performance flange mounted level transmitter featuring piezoresistive sensor technology. STF800 transmitters may be directly mounted onto a tank flange and are offered with a variety of tank connections including various flush and extended diaphragm configurations. STF800 offers high accuracy and stability over a wide range of level applications. SmartLine products are also fully tested and compliant with Experion ® PKS providing the highest level of compatibility assurance and integration capabilities. SmartLine easily meets the most demanding application needs for tank level measurement applications.

Best in Class Features:

- Accuracies up to 0.0375% standard &0.025% Opt.
- Stability up to 0.01% of URL per year for ten years
- Automatic static pressure & temperature compensation
- o Rangeability up to 100:1
- Response times as fast as 90ms
- Multiple local display capabilities
- External zero, span, & configuration capability
- Polarity insensitive electrical connections
- o Comprehensive on-board diagnostic capabilities
- Integral Dual Seal design for highest safety based on ANSI/NFPA 70-202 and ANSI/ISA 12.27.0
- World class overpressure protection
- Full compliance to SIL 2/3 requirements.
- o Modular design characteristics
- o Available with 15 year warranty
- o Plugged Impulse Line Detection Option
- Dual/Triple Calibration Option (HART & Fieldbus Only)



Figure 1 – STF800 Flanged Level Transmitters feature field-proven piezoresistive sensor technology

Communications/Output Options:

- o 4-20mA dc
- Honeywell Digitally Enhanced (DE)
- o HART ® (version 7.0)
- FOUNDATION™ Fieldbus

All transmitters are available with the above listed communications protocols.

Span & Range Limits:

Model	URL	LRL	Max Span	Min Span
	"H₂O (mbar)	"H ₂ O (mbar)	"H₂O (mbar)	"H₂O (mbar)
STF828	400 (1000)	-400 (-1000)	400 (1000)	4.0 (10.0)
STF82F	400 1000)	-400 (-1000)	400 (1000)	4.0 (10.0)
Model	psi (bar)	psi (bar)	psi (bar)	psi (bar)
STF832	100 (7.0)	-100 (-7.0)	100 (7.0)	1 (0.07)
STF83F	100 (7.0)	-100 (-7.0)	100 (7.0)	1 (0.07)

Description

The SmartLine transmitters are designed around a high performance piezo-resistive sensor. This one sensor actually integrates multiple sensors linking process pressure measurement with on-board static pressure (DP & Level Models) and temperature compensation measurements resulting in the best total performance available. This level of performance allows the ST 800 to replace virtually any competitive transmitter available today.

Unique Indication/Display Options

The ST 800 modular design accommodates a basic alphanumeric LCD display or a unique advanced graphics LCD display with many unparalleled features.

Basic Alphanumeric LCD Display Features

- Modular (may be added or removed in the field)
- o 0, 90,180, & 270 degree position adjustments
- Configurable (HART only) and standard (Pa, KPa, MPa, KGcm2, Torr, ATM, inH₂O, mH₂O, bar, mbar, inH₂O, inHG, FTH₂O, mmH₂O, mm HG, & psi) measurement units
- o 2 Lines 16 Characters (4.13H x 1.83W mm)
- Square root output indication ($\sqrt{}$)

Advanced Graphics LCD Display Features

- Modular (may be added or removed in the field)
- o 0, 90, 180, & 270 degree position adjustments
- Standard and custom measurement units available.
- Up to eight display screens with 3 formats are possible (Large PV with Bar Graph or PV with Trend Graph)
- Configurable screen rotation timing (1 to 30 sec)
- Display Square Root capabilities may be set separately from the 4-20mA dc output signal
- Unique "Health Watch" indication provides instant visibility of diagnostics
- Multiple language capability. (EN, DE, FR, IT, ES, RU, TR, CN, JP)

Diagnostics

SmartLine transmitters all offer digitally accessible diagnostics which aid in providing advanced warning of possible failure events minimizing unplanned shutdowns, providing lower overall operational costs

Configuration Tools

Integral Three Button Configuration Option

Suitable for all electrical and environmental requirements, SmartLine offer the ability to configure the transmitter and display via three externally accessible buttons when either display option is selected. Zero/span capabilities are also optionally available via these buttons with or without selection of a display option.

Hand Held Configuration

SmartLine transmitters feature two-way communication and configuration capability between the operator and the transmitter. This is accomplished via Honeywell's field-rated Multiple Communication Configurator (MCT404).

The MCT404 is capable of field configuring DE and HART Devices and can also be ordered for use in intrinsically safe environments. All Honeywell transmitters are designed and tested for compliance with the offered communication protocols and are designed to operate with any properly validated hand held configuration device.

Personal Computer Configuration

Honeywell's SCT 3000 Configuration Toolkit provides an easy way to configure Digitally Enhanced (DE) instruments using a personal computer as the configuration interface. Field Device Manager (FDM) Software and FDM Express are also available for managing HART & Fieldbus device configurations.

System Integration

- SmartLine communications protocols all meet the most current published standards for HART/DE/Fieldbus.
- Integration with Honeywell's Experion PKS offers the following unique advantages.
 - o Transmitter messaging
 - o Maintenance mode indication
 - o Tamper reporting
 - o FDM Plant Area Views with Health summaries
 - All ST 800 units are Experion tested to provide the highest level of compatibility assurance

Modular Design

To help contain maintenance & inventory costs, all ST 800 transmitters are modular in design supporting the user's ability to replace meter bodies, add indicators or change electronic modules without affecting overall performance or approval body certifications. Each meter body is uniquely characterized to provide in-tolerance performance over a wide range of application variations in temperature and pressure and due to the Honeywell advanced interface, electronic modules may be swapped with any electronics module without losing in-tolerance performance characteristics.

Modular Features

- Meter body replacement
- Exchange/replace electronics/comms modules*
- Add or remove integral indicators*
- Add or remove lightning protection (terminal connection)*
- * Field replaceable in all electrical environments (including IS) except flameproof without violating agency approvals.

With no performance effects, Honeywell's unique modularity results in *lower inventory needs and lower overall operating costs.*

Plugged Impulse Line Detection:

STF800 models are offered with a PILD option which provides indication of a plugged impulse line or process connection. When used in conjunction with a basic or advanced display, a non-critical diagnostic indication appears on the integral display. For units without an integral display, an indication can be seen via the host or hand held device when HART Protocol is utilized.

Dual/Triple Calibration:

STF800 models are optionally offered with multiple calibrations. In lieu of a standard factory calibration, units can be supplied with 1, 2, or 3 customer specified calibrations. These calibrations are stored in the meter body and provide users with factory calibrated performance at up to three different calibrated ranges. This increases application flexibility without requiring any costly recalibration or additional inventory.

Performance Specifications

Reference Accuracy (conformance to +/-3 Sigma)

Table 1

Model	URL	LRL	Min Span	Maximum Turndown Ratio	Stability (%URL/ Year for ten years)	Reference Accuracy ¹ (% Span)
STF828	400 in H₂O/ 1000mbar	-400 in H₂O/ -1000mbar	4 in H₂O/ 10.0mbar	100:1	0.01%	0.0375% /0.025%
STF82F	400 in H ₂ O/ 1000mbar	-400in H₂O/ -1000mbar	4 in H₂O/ 10.0mbar	100:1	0.0170	0.0375% /0.025%
STF832	100 psi/ 7.0 bar	-100 psi/ -7.0 bar	1 psi/ 0.07 bar	100:1	0.025%	0.05% /0.0325%
STF83F	100 psi/ 7.0 bar	-100 psi/ -7.0 bar	1 psi/ 0.07 bar	100:1	0.025%	0.05% /0.0325%

Zero and span may be set anywhere within listed (URL/LRL) range limits

Accuracy at specified Span, Temperature and Static Pressure (conformance to +/-3)

Table 2

				Accura (% of S				ture Effect ın/50°F)		e Pressure ect n/300psi)
	Model	URL	For Spans below	Α	В	C "H ² O/mbar	D	E	F	G
	STF828	400 in H ₂ O / 1000mbar	10:1	0.0405	0.005	0F / C0 F	0.210	0.040	0.095	0.010
ה ס	STF82F	400 in H ₂ O / 1000mbar	16:1	0.0125	0.025	25 / 62.5	0.025	0.007	0.025	0.005
Standard Accuracy	Model	URL	For Spans below	Α	В	C psid/bar	D	E	F	G
ΩĄ	STF832	100 psi / 7.0 bar	6.67:1	0.0125	0.0375	15 / 1.03	0.075	0.050	0.095	0.010
	STF83F	100 psi / 7.0 bar	0.07.1	0.0125	0.0375	15 / 1.03	0.025	0.004	0.026	0.004
							0.000		0.000	
	Model	URL	For Spans below	Α	В	C "H ² O/mbar	D	E	F	G
	Model STF828		below			"H ² O/mbar				G 0.010
racy		URL	•	A 0.0125	B 0.0125	-	D	E	F	
n Accuracy Option	STF828	URL 400 in H ₂ O / 1000mbar	below			"H ² O/mbar	D 0.210	E 0.040	F 0.095	0.010
ligh Accuracy Option	STF828 STF82F	URL 400 in H ₂ O / 1000mbar 400 in H ₂ O / 1000mbar	16:1 For Spans below	0.0125 A	0.0125 B	"H ² O/mbar 25 / 62.5 C psid/bar	D 0.210 0.025	E 0.040 0.007	F 0.095 0.025	0.010 0.005
High Accuracy Option	STF828 STF82F Model	URL 400 in H ₂ O / 1000mbar 400 in H ₂ O / 1000mbar URL	below 16:1 For Spans	0.0125	0.0125	"H ² O/mbar 25 / 62.5 C	D 0.210 0.025 D	E 0.040 0.007	F 0.095 0.025 F	0.010 0.005 G
High Accuracy Option	STF828 STF82F Model STF832	URL 400 in H ₂ O / 1000mbar 400 in H ₂ O / 1000mbar URL 100 psi / 7.0 bar	below 16:1 For Spans below 6.67:1	0.0125 A	0.0125 B 0.0200	"H ² O/mbar 25 / 62.5 C psid/bar	D 0.210 0.025 D 0.075 0.025	E 0.040 0.007 E 0.050	F 0.095 0.025 F 0.095 0.026	0.010 0.005 G 0.010
High Accuracy Option	STF828 STF82F Model STF832	URL 400 in H ₂ O / 1000mbar 400 in H ₂ O / 1000mbar URL 100 psi / 7.0 bar	below 16:1 For Spans below 6.67:1	0.0125 A 0.0125	0.0125 B 0.0200 n Effect	"H ² O/mbar 25 / 62.5 C psid/bar	D 0.210 0.025 D 0.075 0.025 Temp ± D + E	E 0.040 0.007 E 0.050 0.004	F 0.095 0.025 F 0.095 0.026 Static ± F + G	0.010 0.005 G 0.010 0.004

Total Performance = $\pm -\sqrt{(Accuracy)^2 + (Temp Effect)^2 + (Static Line Pressure Effect)^2}$

Total Performance (% of Span):

Standard Accuracy Total Performance Examples: (5:1 Turndown, up to 50 °F shift & up to 300 psi Static Pressure)

 STF828 @ 80" H₂O: 0.436% of span
 STF832 @ 20 psi: 0.359 % of span

 STF82F @ 80" H₂O: 0.087% of span
 STF83F@ 20 psi: 0.081 % of span

Typical Calibration Frequency:

Calibration verification is recommended every four (4) years

Notes:

- 1. Terminal Based Accuracy Includes effects of linearity, hysteresis and repeatability. Analog output adds 0.005% of span
- For zero based spans and reference conditions of 25°C, 0 psig static pressure, 10 to 55% RH.

Operating Conditions – All Models

Parameter		rence dition	Rated C	ondition	Operativ	e Limits		ortation Storage
	°C	°F	°C	°F	°C	۰F	°C	°F
Ambient Temperature ¹	25±1	77±2	-40 to 85	-40 to 185	-40 to 85	-40 to 185	-55 to 120	-67 to 248
Meter Body Temperature ²	25±1	77±2	-40 to 110*	-40 to 230*	-40 to 125	-40 to 257	-55 to 120	-67 to 248
Process Interface Temp. STF828, STF832 only	25±1	77±2	-40 to 110 ¹	-40 to 230 ¹	-40 to 175 ²	-40 to 350 ²	-55 to 125	-67 to 257
Humidity %RH	10 1	to 55	0 to	100	0 to	100	0 to	100
Minimum Pressure mmHg absolute inH ₂ O absolute		spheric spheric		25 13	2 (shor 1 (shor	t term³) t term³)		
Supply Voltage	10.8 to	42.4 Vdc a	at terminals					
Load Resistance	0 to 1,4	40 ohms (as shown in	Figure 2)				

Silicone 704 minimum temperature rating is 0°C (32°F). NEOBEE M-20 minimum temperature rating is -15°C (5°F). NEOBEE® is a registered trademark of Stepan Company

Maximum Allowable Working Pressure (MAWP) 5,6

(ST 800 products are rated to Maximum Allowable Working Pressure. MAWP depends on Approval Agency and transmitter materials of construction.)

STF828 & STF832	Flange Material	Ambient Temperature -29 to 38°C [-20 to 100°F]	Max Meterbody Temperature 125°C [257°F]	Process Interface Temperature 175°C [350°F]
ANSI Class 150	Carbon Steel	285 [19.6]	245 [16.9]	215 [14.8]
psi [bar]	304 S.S.	275 [19.0]	218 [15.0]	198 [13.7]
	316 S.S.	275 [19.0]	225 [15.5]	205 [14.1]
ANSI Class 300	Carbon Steel	740 [51.0]	668 [46.0]	645 [44.5]
psi [bar]	304 S.S.	720 [49.6]	570 [39.3]	518 [35.7]
	316 S.S.	720 [49.6]	590 [40.7]	538 [37.1]
DN PN40	Carbon Steel	580 [40.0] ⁴	574 [39.6]	559 [38.5]
psi [bar]	304 S.S.	534 [36.8] 4	419 [28.9]	385 [26.5]
	316 S.S.	534 [36.8] 4	434 [29.9]	399 [27.5]
STF82F & STF83F ANSI Class 150 psi [bar]	316L Stainless Steel	230 [15.9]	185 [12.8]	No rating at this temp

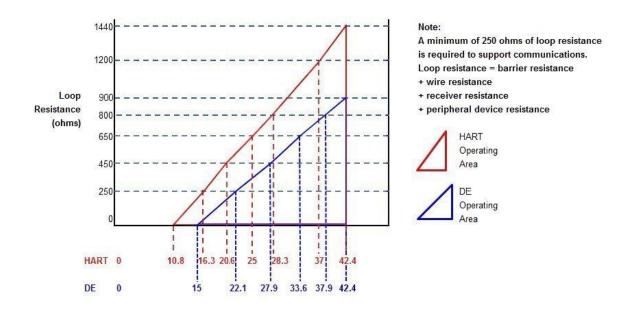
⁴ Ambient Temperature for DN PN40 is –10 to 50°C [14 to 122 F]

² For CTFE fill fluid, the maximum temperature rating is 150°C (300°F)

³ Short term equals 2 hours at 70°C (158 °F)

⁵ MAWP applies for temperature range -40 to 125°C. However, Static Pressure Limit is de-rated to 3,000 psi from -26°C to -40°C. Use of graphite o-rings de-rates transmitter to 3,625 psi. Use of adaptor with graphite o-rings de-rates transmitter to 3,000 psi.

⁶ Consult factory for MAWP of ST 800 transmitters with CSA approval.



For DE, Rimax = 35* (Power Supply Voltage-15) For HART, Rimax = 45.6* (Power Supply Voltage-10.8)

Figure 2 - Supply voltage and loop resistance chart & calculations

Performance Under Rated Conditions – All Models

Parameter	Description		
Analog Output	Two-wire, 4 to 20 mA	(HART & DE Transmitters only)
Digital Communications:	Honeywell DE, HAR	T 7 protocol or FOUNDATION Field	dbus ITK 6.0.1 compliant
	All transmitters, irresp	pective of protocol have polarity	insensitive connection.
HART & DE Output Failure Modes		Honeywell Standard:	NAMUR NE 43 Compliance:
(NAMUR for DE Units requires	Normal Limits:	3.8 – 20.8 mA	3.8 – 20.5 mA
selecting display and configuration buttons or factory configuration)	Failure Mode:	≤ 3.6 mA and ≥ 21.0 mA	≤ 3.6 mA and ≥ 21.0 mA
Supply Voltage Effect	0.005% span per volt		
Transmitter Turn on Time (includes power up & test algorithms)	HART or DE: 2.5 sec	. Foundation	Fieldbus: Host dependant
Response Time	DE/HART Analo	og Output	FOUNDATION Fieldbus
(delay + time constant)	90mS		150mS (Host Dependant)
Damping Time Constant	HART: Adjustable fro	m 0 to 32 seconds in 0.1 incren	nents. Default: 0.50 seconds
	DE: Discrete values (0, .16, .32, .48, 1, 2, 4, 8, 16, 32	seconds. Default: 0.48 seconds
Vibration Effect	Less than +/- 0.1% of	URL w/o damping	
	Per IEC60770-1 field acceleration)	or pipeline, high vibration level	(10-2000Hz: 0.21 displacement/3g max
Electromagnetic Compatibility	IEC 61326-3-1		
Lightning Protection Option	Impulse rating: 8/	0uA max @ 42.4VDC 93C 20uS 5000A (>10 strikes	,
	10	0/1000uS 200A (> 300 strike:	s)

Materials Specifications (see model selection guide for availability/restrictions with various models)

Parameter	Description
Barrier Diaphragms Material	316L SS, Hastelloy® C-276 ² , Monel® 400 **3
Process Head Material	316 SS ⁴ , Carbon Steel (Zinc-plated) ⁵ , Hastelloy C-276* ⁶ , Monel 400** ⁷
Vent/Drain Valves & Plugs ¹	316 SS ⁴ , Hastelloy C-276 ² , Monel 400 ⁷
Gasket Ring Material (Wetted)	316/316L SS, Hastelloy® C-276*2, Monel®400**3
Extension Tube Material	316 SS⁴
Head Gaskets	Glass-filled PTFE standard. Viton® and graphite are optional.
Meter Body Bolting	Carbon Steel (Zinc plated) standard. Options include 316 SS, NACE A286 SS bolts, Monel K500, Super Duplex and B7M.
Optional Adapter Flange and Bolts	Adapter Flange materials include 316 SS ⁴ , Hastelloy C-276 ⁶ and Monel 400 ⁷ . Bolt material for flanges is dependent on process head bolts material chosen. Standard adaptor seal material is glass-filled PTFE. Viton and graphite are optional.
Mounting Flange	Flush or Extended Diaphragm:
STF828, STF832	Zinc Chromate plated Carbon Steel ⁵ , 304 SS, or 316 SS ⁴ .
STF82F, STF83F	316L SS (NOTE: Mounting Flange is process wetted.)
Fill Fluid	Silicone 200, CTFE, NEOBEE M-20 or Silicone 704.
Electronic Housing	Pure Polyester Powder Coated Low Copper (<0.4%)-Aluminum. Meets NEMA 4X, IP66, & P67. All stainless steel housing is optional.
Mounting	See Figure 3 for typical flange mounting arrangement.
Process Connections	
All Models	Process Head: 1/4-inch NPT; 1/2-inch NPT with adapter and DIN, standard options.
STF828, STF832	Flange: 2, 3 or 4-inch Class 150 or 300 ANSI; DN50-PN40, DN80-PN40 or DN100-PN40 DIN flange. Extended Diaphragm: 2, 4, or 6 inches (50, 101, 152 mm) long.
STF82F, STF83F	2 or 3-inch, Class 150 ANSI flange.
Wiring	Accepts up to 16 AWG (1.5 mm diameter).
Dimensions	See Figure 4, Figure 5 & Figure 6
Net Weight	STF82F, STF83F:14-19 pounds (6.4 - 8.7Kg) with Aluminum Housing STF828, STF832: 18-32 pounds (8.2 - 14.5Kg) with Aluminum Housing

¹ Vent/Drains are sealed with Teflon®

² Hastelloy C-276 or UNS N10276

³ Monel 400 or UNS N04400

⁴ Supplied as 316 SS or as Grade CF8M, the casting equivalent of 316 SS.

⁵ Carbon Steel heads are zinc-plated and not recommended for water service due to hydrogen migration. For that service, use 316 stainless steel wetted

Hastelloy C-276 or UNS N10276. Supplied as indicated or as Grade CW12MW, the casting equivalent of Hastelloy C-276
 Monel 400 or UNS N04400. Supplied as indicated or as Grade M30C, the casting equivalent of Monel 400

^{*} Flush design only.

^{**}Flush or pseudo flange design.

Communications Protocols & Diagnostics

HART Protocol

Version:

HART 7

Power Supply

Voltage: 10.8 to 42.4Vdc at terminals Load: Maximum 1440 ohms See Figure 2

Minimum Load: 0 ohms. (For handheld communications a

minimum load of 250 ohms is required)

Foundation Fieldbus (FF)

Power Supply Requirements

Voltage: 9.0 to 32.0Vdc at terminals Steady State Current: 17.6mAdc Software Download Current: 27.4mAdc

Available Function Blocks

Block Type	Qty	Execution Time
Resource	1	n/a
Transducer	1	n/a
Diagnostic	1	n/a
Analog Input	1*	30 ms
PID w/Autotune	1	45 ms
Integrator	1	30 ms
Signal Char (SC)	1	30 ms
LCD Display	1	n/a
Flow Block	1	30 ms
Input Selector	1	30 ms
Arithmetic	1	30 ms

* Al block may have two (2) additional instantiations.
All available function blocks adhere to FOUNDATION
Fieldbus standards. PID blocks support ideal & robust PID
algorithms with full implementation of Auto-tuning.

Link Active Scheduler

Transmitters can perform as a backup Link Active Scheduler and take over when the host is disconnected. Acting as a LAS, the device ensures scheduled data transfers typically used for the regular, cyclic transfer of control loop data between devices on the Fieldbus.

Number of Devices/Segment

Entity IS model: 6 devices/segment

Schedule Entries

18 maximum schedule entries Number of VCR's: 24 max

Compliance Testing: Tested according to ITK 6.0.1

Software Download

Utilizes Class-3 of the Common Software Download procedure as per FF-883 which allows the field devices of any manufacturer to receive software upgrades from any host.

Honeywell Digitally Enhanced (DE)

DE is a Honeywell proprietary protocol which provides digital communications between Honeywell DE enabled field devices and Hosts.

Power Supply

Voltage: 10.8 to 42.4Vdc at terminals Load: Maximum 1440 ohms See Figure 2.

Standard Diagnostics

ST 800 top level diagnostics are reported as either critical or non-critical and readable via the DD/DTM tools or integral display as shown below.

Critical Diagnostics		
HART DD/DTM tools	Advanced Display	Basic Display
Electronic Module DAC Failure	Electronics Module fault	Electronics Module fault
Meter Body NVM Corrupt	Meterbody fault	Meterbody fault
Config Data Corrupt	Electronics Module fault	Electronics Module fault
Electronic Module Diag Failure	Electronics Module fault	Electronics Module fault
Meter Body Critical Failure	Meterbody fault	Meterbody fault
Sensor Comm Timeout	Meterbody Comm fault	Meterbody Comm fault

HART DD/DTM tools	Advanced Display	Basic Display
Display Failure	n/a	n/a
Electronic Module Comm Failure	n/a	n/a
Meter Body Excess Correct	Zero Correct (OK or EXCESSIVE) Span Correct (OK or EXCESSIVE)	n/a
Sensor Over Temperature	Meterbody Temp (OK, OVER TEMP)	n/a
Fixed Current Mode	Analog Out mode (Fixed or Normal)	n/a
PV Out of Range	Primary PV (OK or OVERLOAD)	n/a
No Factory Calibration	Factory Cal (OK, NO FACTORY CAL)	n/a
No DAC Compensation	DAC Temp Comp (OK, NO COMPENSATION)	n/a
LRV Set Error – Zero Config Button	n/a	n/a
URV Set Error – Span Config Button	n/a	n/a
AO Out of Range	n/a	n/a
Loop Current Noise	n/a	n/a
Meter Body Unreliable Comm	Meterbody Comm (OK, SUSPECT)	n/a
Tamper Alarm	n/a	n/a
No DAC Calibration	n/a	n/a
Sensor Supply Voltage Low	Supply Voltage (OK, LOW, or HIGH)	n/a

Refer to ST 800 diagnostics tech note for additional level diagnostics.

Other Certification Options

Materials

NACE MRO175, MRO103, ISO15156

Approval Certifications:

AGENCY	TYPE OF PROTECTION	COMM. OPTION	FIELD PARAMETERS	AMBIENT TEMP (Ta)
	Explosionproof: Class I, Division 1, Groups A, B, C, D; Dust Ignition Proof: Class II, III, Division 1, Groups E, F, G; T4 Class I, Zone 0/1, AEx d IIC Ga/Gb Class II, Zone 21, AEx tb IIIC Db T 95°C	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G: T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
FM Approvals [™]	Class I, Zone 0, AEx ia IIC Ga T4 FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D locations, Class I, Zone 2, AEx nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: Type 4X/ IP66/ IP67	All	All	-
	Explosion Proof: Class I, Division 1, Groups A, B, C, D; Dust Ignition Proof: Class II, III, Division 1, Groups E, F, G; Ex d IIC Ga Ex tb IIIC Db T 95°C	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
Canadian Standards Association	Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G; T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
(CSA)	Ex ia IIC Ga T4 FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D; T4 Ex nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: Type 4X/ IP66/ IP67	All	All	-
<u> </u>	<u> </u>	1	I	I

Approval Certifications: (Continued)

Flameproof: 1 / 2 G Ex d
II 1 G Ex ia IIC Ga T4
Fisco Field Device (Only for Fr Option) Fieldbus Note 2b So Cto Note 2b
Nonincendive: HART/ Foundation Fieldbus Fieldbus Fieldbus Note 1 -50 °C to 85 °C
Flameproof: Ex d IIC Ga/Gb T4
Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 95°C Intrinsically Safe: Ex ia IIC Ga T4 FISCO Field Device (Only for FF Option) Ex ia IIC T4 Note 2a -50 °C to 85°C 4-20 mA / DE/ HART Foundation Fieldbus Note 2b -50 °C to 70°C Foundation Fieldbus Note 2b -50 °C to 70°C All Note 2b -50 °C to 70°C All Note 2b -50 °C to 70°C All All All -50 °C to 85°C All -50 °C to 85°C All -50 °C to 85°C
IECEx (World) FISCO Field Device (Only for FF Option) Ex ia IIC T4 Note 2a Foundation Fieldbus Foundation Fieldbus Note 2b -50 °C to 70 °C -50 °C to 70 °C -50 °C to 70 °C Foundation Fieldbus Note 2b Note 2b Note 2b Note 2b -50 °C to 70 °C -50 °C to 70 °C All Note 2b All All -50 °C to 70 °C -50 °C
(World) FISCO Field Device (Only for FF Option) Ex ia IIC T4 Nonincendive: Ex nA IIC Gc T4 Foundation Fieldbus A-20 mA / DE/ HART/ Foundation Fieldbus Foundation Fieldbus AII AII -50 °C to 70°C -50 °C to 70°C -50 °C to 70°C AII AII -50 °C to 85°C AII -50 °C to 85°C
HART/ Note 1 -50 °C to 85 °C
Flameproof: Ex d IIC Ga/Gb Ex tb IIIC Db T 95°C All Note 1 T5: -50 °C to 85 T6: -50 °C to 65
Intrinsically Safe: Ex ia IIC Ga T4 4-20 mA / DE/ HART Note 2a -50 °C to 70 °C
SAEx (South Africa) FISCO Field Device (Only for FF Option) Foundation Fieldbus Note 2b -50 °C to 70°C
Nonincendive: Ex nA IIC Gc T4 4-20 mA / DE/ HART/ Foundation Fieldbus Note 1 -50 °C to 85 °C
Enclosure: IP66/ IP67 All All -
Flameproof: Ex d IIC Ga/ Gb T4 Ex tb IIIC Db T 95°C All Note 1 -50 °C to 85°C
INMETRO INTRINSICALLY Safe: Ex ia IIC Ga T4 4-20 mA / DE/ HART Note 2a -50 °C to 70 °C
(Brazil) FISCO Field Device (Only for FF Option) Foundation Fieldbus Note 2b -50 °C to 70°C
Nonincendive: Ex nA IIC Gc T4 4-20 mA / DE/ HART/ Foundation Fieldbus Note 1 -50 °C to 85 °C
1 IBIODO

Approval Certifications: (Continued)

	Flameproof: Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 85°C	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
NEPSI (China)	FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP 66/67	All	All	-
	Flameproof: 1 Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 85°C	All	Note 1	-50 °C to 85°C
GOST	Intrinsically Safe: 0 Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
	FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Enclosure: IP 66/67	All	All	

Notes:

1. Operating Parameters:

- 2. Intrinsically Safe Entity Parameters
 - a. Analog/ DE/ HART Entity Values:

Transmitter with Terminal Block Revision E or Later

Note: Transmitter with Terminal Block Revision E or later

The revision is on the label that is on the module. There will be two lines of text on the label:

- First is the Module Part #: 50049839-001 or 50049839-002
- Second line has the supplier information, along with the REVISION:

XXXXXXX-EXXXX, THE "X" is production related, THE POSITION of the "E" IS THE REVISION.

b. Foundation Fieldbus- Entity Values

Transmitter with Terminal Block Revision F or Later)

FISCO Field Device Imax= Ii= 380 mA Ci = 0nF Li = 0 Pi =5.32 W

Vmax= Ui = 17.5V

Note: Transmitter with Terminal Block Revision F or later

The revision is on the label that is on the module. There will be two lines of text on the label:

- First is the Module Part #: 50049839-003 or 50049839-004
- Second line has the supplier information, along with the REVISION:

XXXXXXX-EXXXX, THE "X" is production related, THE POSITION of the "E" IS THE REVISION.

Approval Certifications: (Continued)

This certificate defines the certifications covered for the ST 800 Pressure Transmitter family of products, including the SMV 800 Smart Multivariable Transmitter. It represents the compilation of the five certificates Honeywell currently has covering the certification of these products into marine applications.

For ST 800 Smart Pressure Transmitter and SMV800 Smart Multivarible Transmitter

American Bureau of Shipping (ABS) - 2009 Steel Vessel Rules 1-1-4/3.7, 4-6-2/5.15, 4-8-3/13 & 13.5, 4-8-4/27.5.1, 4-9-7/13. Certificate number: 04-HS417416-PDA

Marine Certificates

Bureau Veritas (BV) - Product Code: 389:1H. Certificate number: 12660/B0 BV

Det Norske Veritas (DNV) - Location Classes: Temperature D, Humidity B, Vibration A, EMC B, Enclosure C. For salt spray exposure; enclosure of 316 SST or 2-part epoxy protection with 316 SST bolts to be applied. Certificate number: A-11476

Korean Register of Shipping (KR) - Certificate number: LOX17743-AE001

Lloyd's Register (LR) - Certificate number: 02/60001(E1) & (E2)

SIL 2/3 Certification

IEC 61508 SIL 2 for non-redundant use and SIL 3 for redundant use according to EXIDA and TÜV Nord Sys Tec GmbH & Co. KG under the following standards: IEC61508-1: 2010; IEC 61508-2: 2010; IEC61508-3: 2010.

MEASUREMENT INTRUMENTS DIRECTIVE (MID) 2004/ 22/ EC

Certificate Issued by NMI Certin B.V.

Mechanical Class: M3 Electromagnetic Environment: E3

Ambient Temperature Range: -25 °C to + 55 °C

Unit	Custom Calibration
STD820	0 to 1000 mBar
STD830	0 to 7 Bar
STA84L	0 to 35 Bar A
STG84L	0 to 35 Bar
STD870	0 to 100 Bar
STA87L	0 to 100 Bar A
STG87L	0 to 100 Bar

Reference Drawing

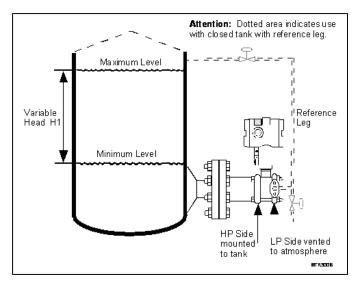


Figure 3 – Typical mounting for flange mounted level transmitter

Dimensional Drawings

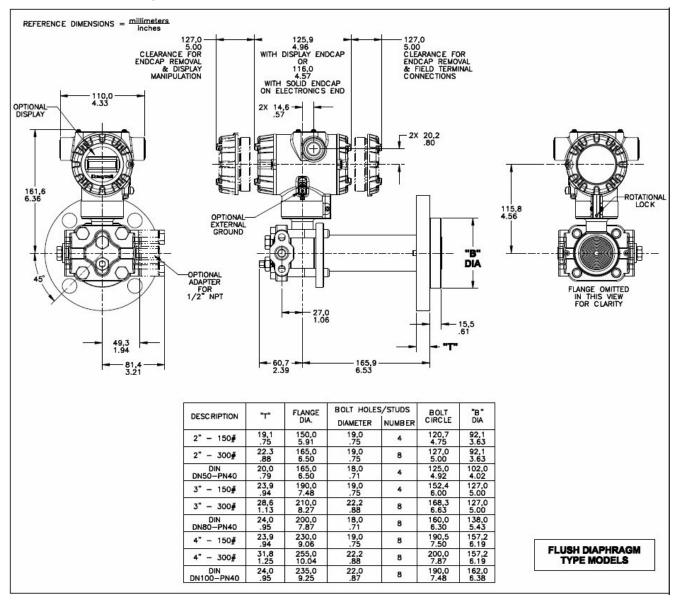


Figure 4– Typical mounting dimensions for flush diaphragm type models STF828 and STF832.

Dimensional Drawings (con't)

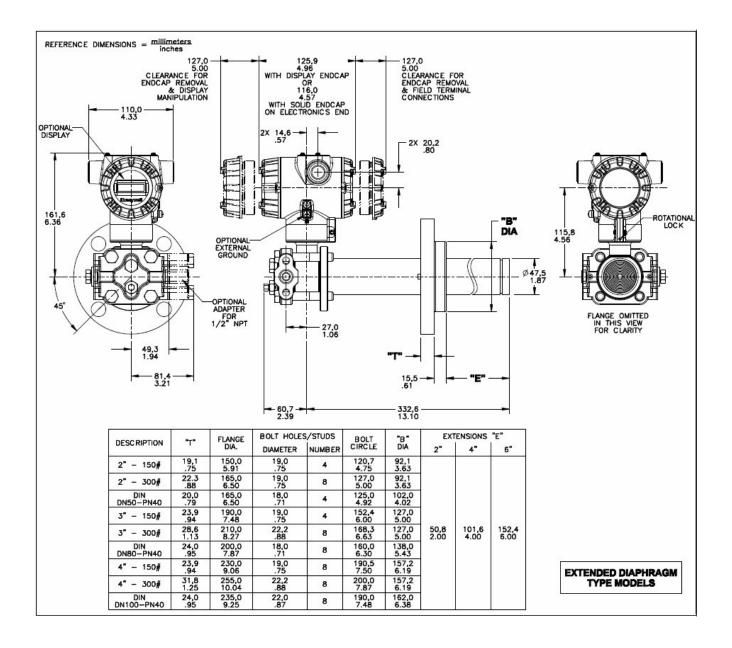


Figure 5- Typical mounting dimensions for extended diaphragm type models STF828 and STF832.

Dimensional Drawings (con't)

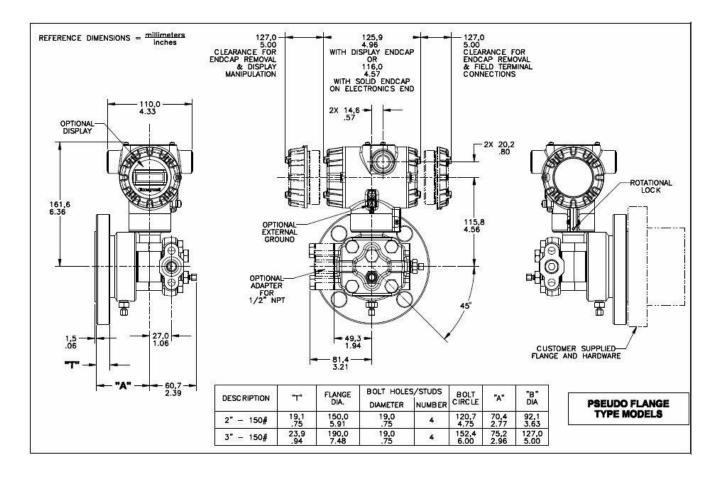


Figure 6– Typical mounting dimensions for pseudo flange type models STF82F, STF83F, and STF84F.

Model Selection Guides are subject to change and are inserted into the specifications as guidance only. Prior to specifying or ordering a model check for the latest revision Model Selection Guides which are published at: www.honeywellprocess.com/en-US/pages/default.aspx

Model Selection Guide

Model STF800 Flange Mounted Liquid Level **Transmitter**

Model Selection Guide 34-ST-16-87 Issue 14

Instructions . Select the desired Key Number. The arrow to the right marks the selection available. Make one selection from each Table (I, II and IX) using the column below the proper arrow. A(•) denotes unrestricted av Restrictions follow Table IX. A(●) denotes unrestricted availability. Aletter denotes restricted availability. Key Numbe

KEY NUMBER	URL	LRL	Max Span	Min Span	Units	Selection	Avail	ability
	400 (1000)	-400 (-1000)	400 (1000)	4 (10)	" H ₂ O (mbar)	STF828	\	
Measurement	100 (7)	-100 (-7)	100 (7)	1 (0.07)	psi (bar)	STF832	V	
Range Std Accuracy	400 (1000)	-400 (-1000)	400 (1000)	1 (2.5)	" H ₂ O (mbar)	STF82F		\
	100 (7)	-100 (-7)	100 (7)	1 (0.07)	psi (bar)	STF83F		

TABLEI	Materials of Construction	Design	Ref.	ent Drain Valve on Ref. Head ²	Barrier Diaphrn (wetted	n. Plate	Extension (wetted)	Sel.		
	a. Process Wetted Heads & Diaphragm Materials		Carbon ¹ Steel	316 SS	316L SS Hast C ^S Hast C ^S Monel 400	316L SS Hast C ³ Monel 400 ⁴		A W B C	• • • •	
			316 SS ⁵		316L SS Hast C ^S Hast C ^S Monel 400	316L SS Hast C ³ Monel 400 ⁴	N/A	E X F G	• • • •	
			Hast C 3, 6 onel 400 4, 7	Hast C ³ Monel 400 ¹⁰	Hast C ³ Monel 400			J	a	
Meter Body &		Extended	Carbon ¹ Steel 316 SS ⁵	316 SS	316L SS Hast C ³ 316L SS Hast C ³	316L SS	316L SS	M N R S	•	
		Pseudo Flange	Carbon ¹ Steel	316 SS	316L SS Hast C ³ Monel 400 316L SS	ο ο ο ο ο ο ο ο ο ο ο ο ο ο ο ο ο ο ο	N/A	1 2 3 4		•
			316 SS ⁵		Hast C ³ Monel 400			5		•
	b. Fill Fluid	Silicone Oil 200						_1	•	•
Flange Design	(Meter Body & Flange)	Fluorinated Oil CTFE					_2	•	•	
				Silicone				_3	•	•
			Reference	NEOBE	® M-20	По	nge	_ 4 Sel.	٠	٠
	c. Process Connection		1/4 NF			High Pres	ssure Side	A C	•	:
		1/2 NPT Adapter - material matches head High Press material and head bolt material 11 Low Press				H K	•	•		
		Carbon Steel I	Bolts					C_	•	•
	d. Bolts for Process Heads	316 SS Bolts	316 SS Bolts					S	•	•
	u. Doko for 1 roccos ricuus	A286 SS (NACE) Bolts						N	•	•
		B7M Bolts	I					B	٠	٠
		Ref. Head Type	None	None None		one Vent Ma	terial	Sel.		
	e. Vent/Drain	Single Ended Single Ended Single Ended	Std Ctr Vent	Side Side	M	one latches Head M tainless Steel (2_	• •	• •
	Type/Location	Dual Ended Dual Ended	Std Ctr Vent	End End	M	atches Head Mainless Steel	Material ¹¹	4_	• t	•
		Dual Ended	Vent/Plug	Side/En		atches Head M		6_	•	•
	f. Gasket Material			or PTFE or Fluoroca				A	•	•

<sup>Carbon Steel heads are zinc-plated and not recommended for water service due to hydrogen migration. For that service, use the 316 stainless steel Wetted Reference Head.
Vent/Drains are Telfon or PTFE coated for lubricity.
Hastelloy C-276 or UNS N04206
Supplied as 316 SS or as Grade CF8M, the casting equivalent of 316 SS.
Supplied as indicated or as Grade CW12MW, the casting equivalent of Hastelloy® C-276
Supplied as indicated or as Grade M30C, the casting equivalent of Monel 400®
Monel 400® or UNS N04400 or UNS N04405</sup>

Monel 400[®] or UNS N04400 or UNS N04405
 Except Carbon Steel Heads shall use 316SS Vent/Drain, Plugs & Adapters when required

					STF8xx —	Availal	bility
TABLE II			Flange Material	Threaded Nut Ring Material	Selection	√ 28 32	√ 2F 3F
		3" ANSI Class 150 3" ANSI Class 300 DN80-PN40 DIN 4" ANSI Class 300 DN100-PN40 DIN 2" ANSI Class 150 2" ANSI Class 300 DN50-PN40 DIN 3" ANSI Class 300 DN80-PN40 DIN 4" ANSI Class 300 DN80-PN40 DIN 4" ANSI Class 300 DN80-PN40 DIN 4" ANSI Class 300 DN100-PN40 DIN 4" ANSI Class 300 DN100-PN40 DIN 2" ANSI Class 300	Carbon Steel (non-wetted)	Carbon Steel (non-wetted)	1 2 3 4 5 6	•	
Flange Assembly	a. Flange (ANSI Flanges have 125-500 AARH Surface Finish)	DN80-PN40 DIN 4" ANSI Class 150 4" ANSI Class 300 DN100-PN40 DIN 2" ANSI Class 150 2" ANSI Class 300 DN50-PN40 DIN	316 SS (non-wetted)	304 SS (non-wetted)	U V H J K L M N W X Z	•	
		Pseudo Flange on Standard DP 2" ANSI Class 150 without Vent/Drain 2" ANSI Class 150 with Vent/Drain 3" ANSI Class 150 without Vent/Drain 3" ANSI Class 150 with Vent/Drain	316L SS (wetted)	Not Applicable	Sel. S T P R		•
	b. Gasket Ring (wetted)	No Selection Flush Design Extended Design		316L SS Hastelloy® C ³ Monel 400® ⁴ 316L SS	_0_ _1_ _2_ _3_	s s q	•
	c. Extension (wetted)	No Selection Flush Diameter 1.87 Inches		Length 2 inches	0 F Sel. C	w	•
		(for 2", 3" or 4 " spud) ¹³		4 inches 6 inches	D E	v v	

6 inches

TABLE III	Agency Approvals (see data sheet for Approval Code Details)	Selection		
	No Approvals Required	0	*	*
	FM Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof	Α	*	*
	CSA Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof	В	*	*
Approvals	ATEX Explosion proof, Intrinsically Safe & Non-incendive	С	*	*
, pp. craic	IECEx Explosion proof, Intrinsically Safe & Non-incendive	D	*	*
	SAEx/CCoE Explosion proof, Intrinsically Safe & Non-incendive	E	*	*
	INMETRO Explosion proof, Intrinsically Safe & Non-incendive	F	*	*
	NEPSI Explosion proof, Intrinsically Safe & Non-incendive	G	*	*

Hastelloy® C-276 or UNS N10276
 Monel 400® or UNS N04400
 For part numbers and pricing information on Tank Spuds refer to page ST-91 (Supplementary Accessories & Kits).

TABLE IV	TR	ANSMITTER ELECTR	ONICS SELECTION	ONS	Selection	n		
	Material		Connection	Lightning Protection	Selection			
	Polyester Powder Coa	ted Aluminum	1/2 NPT	None	A	*	*	
	Polyester Powder Coa	ted Aluminum	M20	None	B	*	*	
a. Electronic	Polyester Powder Coa	ted Aluminum	1/2 NPT	Yes	C	*	*	
Housing Material &	Polyester Powder Coa	ted Aluminum	M20	Yes	D	*	*	
Connection Type	316 Stainless Steel (Grade CF8M)	1/2 NPT	None	E	*	*	
	316 Stainless Steel (0	Grade CF8M)	M20	None	F	*	*	
	316 Stainless Steel (0	Grade CF8M)	1/2 NPT	Yes	G	*	*	
	316 Stainless Steel (0	Grade CF8M)	M20	Yes	H	*	*	
	Analog Outp	out	D	igital Protocol		1		
o. Output/ Protocol	4-20mAd	c	HART Protocol		_ H _	*	*	
	4-20mAd	C		_ D _	u	u		
	none		Fou	ndation Fieldbus	_F_	*	*	
	Indicator	Ext Zero, Span & 0	Config Buttons	Languages				
	None	Non	е	None	0	*	*	
	None	Yes (Zero/S	pan Only)	None	A	f	f	
c. Customer	Basic	Non	е	English	B	*	*	
Interface	Basic	Yes	S	English	C	*	*	
Selections	Advanced	Non	e	EN, GR, IT, FR, SP, RU, TU	D	*	*	
	Advanced	Yes		EN, GR, IT, FR, SP, RU, TU	E	*	*	
	Advanced	Non		EN, CH, JP	H	*	*	
	Advanced	Yes	3	EN, CH, JP	J	*	*	

					Availa	bility
				STF8xx —	\downarrow	$\overline{}$
TABLE V		CONFIGURATION SEI	LECTIONS	Selection	28	2F
	Diagnostics			Selection	32	3F
a. Application Software	Standard Diagnostics			1	*	*
Soltware	Advanced Diagnostics (Type	1: w/Plugged Impulse D	etection PILD)	2	*	*
	Write Protect	Fail Mode	High & Low Output Limits ³			_
	Disabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_1_	f	f
b. Output Limit,	Disabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_2_	f	f
Failsafe & Write	Enabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_3_	f	f
Protect Settings	Enabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_4_	f	f
	Enabled	N/A	N/A	_5_	g	g
	Disabled	N/A	N/A	_6_	g	g
c. General	c. General Factory Standard					*
Configuration	Custom Configuration (Unit	Data Required from cust	omer)	C	*	*

 $^{^3}$ NAMUR Output Limits 3.8 - 20.5mAdc can be configured by the customer or select custom configuration Table Vc

TABLE VI		Factory Std Single Calibration Custom (Unit Data Required) Single Calibration Custom (Unit Data Required) Dual Calibration Custom (Unit Data Required) Triple Calibration Custom (Unit Data Required)				
	Accuracy	Calibrated Range	Calibration Qty	Selection		
	Standard	Factory Std	Single Calibration	А	*	*
	Standard	Custom (Unit Data Required)	Single Calibration	В	*	*
Accuracy and	Standard	Custom (Unit Data Required)	Dual Calibration	С	*	*
Calibration	Standard	Custom (Unit Data Required)	Triple Calibration	D	*	*
	High Accuracy	Factory Std	Single Calibration	Е	h	h
	High Accuracy	Custom (Unit Data Required)	Single Calibration	F	h	h
	High Accuracy	Custom (Unit Data Required)	Dual Calibration	G	h	h
	High Accuracy	Custom (Unit Data Required)	Triple Calibration	Н	h	h

ACCESSORY SELECTIONS	Selection		
None (not required with flange mount unit)	0	*	*
No customer tag One Wired Stainless Steel Tag (Up to 4 lines 26 char/line) Two Wired Stainless Steel Tag (Up to 4 lines 26 char/line)	_0 _1 _2	* *	* *
No Conduit Plugs or Adapters Required 1/2 NPT Male to 3/4 NPT Female 316 SS Certified Conduit Adapter 1/2 NPT 316 SS Certified Conduit Plug M20 316 SS Certified Conduit Plug Minifast® 4 pin (1/2 NPT)	A0 A2 A6 A7 A8	n n m	n n m n
	None (not required with flange mount unit) No customer tag One Wired Stainless Steel Tag (Up to 4 lines 26 char/line) Two Wired Stainless Steel Tag (Up to 4 lines 26 char/line) No Conduit Plugs or Adapters Required 1/2 NPT Male to 3/4 NPT Female 316 SS Certified Conduit Adapter 1/2 NPT 316 SS Certified Conduit Plug M20 316 SS Certified Conduit Plug	None (not required with flange mount unit) 0 No customer tag _ 0 One Wired Stainless Steel Tag (Up to 4 lines 26 char/line) _ 1 Two Wired Stainless Steel Tag (Up to 4 lines 26 char/line) _ 2 No Conduit Plugs or Adapters Required _ A0 1/2 NPT Male to 3/4 NPT Female 316 SS Certified Conduit Adapter _ A2 1/2 NPT 316 SS Certified Conduit Plug _ A6 M20 316 SS Certified Conduit Plug _ A7 Minifast® 4 pin (1/2 NPT) _ A8	None (not required with flange mount unit) No customer tag One Wired Stainless Steel Tag (Up to 4 lines 26 char/line) Two Wired Stainless Steel Tag (Up to 4 lines 26 char/line) No Conduit Plugs or Adapters Required 1/2 NPT Male to 3/4 NPT Female 316 SS Certified Conduit Adapter 1/2 NPT 316 SS Certified Conduit Plug M20 316 SS Certified Conduit Plug Minifast® 4 pin (1/2 NPT) * * * * * * * * * * * * *

TABLE VIII	OTHER Certifications & Options: (String in sequence comma delimited (XX, XX, XX,)	Selection			
	None - No additional options	00	*	*	L
	NACE MR0175; MR0103; ISO15156 (FC33338) Process wetted parts only	FG	*	*	Ľ
	NACE MR0175; MR0103; ISO15156 (FC33339) Process wetted and non-wetted parts	F7	С	С	Ŭ
	Marine (DNV, ABS, BV, KR, LR)	MT	i	i	
	EN10204 Type 3.1 Material Traceability (FC33341)	FX	*	*	١.
	Certificate of Conformance (F3391)	F3	*	*	Ľ
	Calibration Test Report & Certificate of Conformance (F3399)	F1	*	*	Ŭ
Certifications &	Certificate of Origin (F0195)	F5	*	*	
Warranty	FMEDA (SIL 2/3) Certification (FC33337)	FE	j	j	
	Over-Pressure Leak Test Certificate (1.5X MAWP) (F3392)	TP	*	*	
	Cert Clean for O ₂ or CL ₂ service per ASTM G93	OX	е	е	
	PMI Certification	PM	*	*	L
	Extended Warranty Additional 1 year	01	*	*	Ш
	Extended Warranty Additional 2 years	02	*	*	
	Extended Warranty Additional 3 years	03	*	*	b
	Extended Warranty Additional 4 years	04	*	*	
	Extended Warranty Additional 15 years	15	*	*	Ц

TABLE IX	Manufacturing Specials				
Factory	Factory Identification	0000	*	*	

MODEL RESTRICTIONS

Restriction Letter	Available Only with		Not Available with	
	Table	Selection(s)	Table	Selection(s)
а			VIII	FG, F7
b	Select only one option from this group			
С	ld	N,B	la	L
е	lb	_2		
f			IVb	_F_
g			IVb	_ H,D _
h	la	A,E,M,R,1,4		
i	IVa	C,D,G,H		
j	IVb	_H_	Vb	_ 1,2,5,6, _
m	IVa	B,D,F,H		
n	IVa	A,C,E,G C,G,L		
q	la	C,G,L		
S	la	A,W,B,E,X,F,J		
t			la	J,L
u			Va	2
	•••••		VI	C,D,G,H
٧	la	M,N,R,S		
w			la	M,N,R,S
			llb	_5_

Sales and Service

For application assistance, current specifications, pricing, or name of the nearest Authorized Distributor, contact one of the offices below.

ASIA PACIFIC

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Australia

Honeywell Limited Phone: +(61) 7-3846 1255 FAX: +(61) 7-3840 6481 Toll Free 1300-36-39-36 Toll Free Fax: 1300-36-04-70

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Singapore

Honeywell Pte Ltd. Phone: +(65) 6580 3278 Fax: +(65) 6445-3033

South Korea

Honeywell Korea Co Ltd Phone: +(822) 799 6114 Fax: +(822) 792 9015

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AMERICA'S

Honeywell Process Solutions, Phone: (TAC) 1-800-423-9883 or 215/641-3610 (Sales) 1-800-343-0228

Email: (Sales)

FP-Sales-Apps@Honeywell.com

or (TAC)

hfs-tac-support@honeywell.com

Specifications are subject to change without notice

For more information

To learn more about SmartLine Transmittersr, visit www.honeywellprocess.com
Or contact your Honeywell Account Manager

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Honeywell

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